

BlackhawkTM 5164 Chassis Black

SELECTION & SPECIFICATION DATA

Type	Fast Drying Asphalt Cutback
Description	Blackhawk 5164 Chassis Black is a coating that can be used for many purposes. This product has good corrosion and weather proof features. It also has excellent coverage and adhesion to marginally prepared surfaces. It is widely used to protect steel beams, steel pipes, and other metal parts. It also functions well as a primer. Blackhawk 5164 Chassis Black has a very high solids content giving excellent coverage. It is supplied in the correct consistency for application and needs no thinning if kept air tight between uses.
Uses	Corrosion protection of: <ul style="list-style-type: none">• Steel beams• Steel pipes• Engine chassis' Acts as an excellent primer for metal substrates.
Color	Black
Primer	Self-priming
Topcoat	Consult Armor
Finish	Gloss
Dry Film Thickness (DFT)	3 - 5 mils
Solids Content	55% ± 5% by weight
VOC Value(s)	<450g/L, 3.75 lbs/gal

SUBSTRATES & SURFACE PREPARATION

All	All surfaces must be clean and free from debris and loose scale material or anything that may interfere with adhesion or act as a bond breaker with the desired substrate.
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MIXING & THINNING

Mixing	No mixing required. Ready to use as is.
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Thinning	Do not thin
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Cleanup	Mineral spirits
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APPLICATION GUIDELINES

Airless Spray Single Leg or Pot	Pump size 15:1 or greater Hose length: 20 ft x 1/2-inch ID
Brush	Apply with a wide fiber brush in order to create a smooth uniform film.
Roller	Use a low nap phenolic core roller.

PACKAGING, HANDLING & STORAGE

ITEM#	PACKAGING
K-5164-005-001-CB	Pail - 4.7 gallons
K-5164-053-001-CB	Drum - 53 gallons
K-5164-350-001-CB	Tote - 340 gallons

Theoretical Coverage Rate	220 square feet per gallon at 4 mils DFT
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Storage & Shelf Life	Estimated shelf life is 12 months when stored in a dry area at 75°F (24°C). Actual shelf life may vary with storage conditions. Do not store below 40°F (4°C) or above 110°F (43°C). Store indoors. This product is not affected by excursions below these published storage temperatures, down to 10°F (-12°C), for a duration of no more than 14 days. Always inspect the product prior to use to make sure it is smooth and homogeneous and properly mixed.
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SAFETY

Safety	Read and follow all caution statements on this product data sheet and on the SDS for this product. Wear protective clothing, gloves and eye protection.
Ventilation	Thorough air circulation must be used during and after application until the product is cured. User should test and monitor exposure levels to ensure all personnel are within safe limits. Consult product SDS for further information.

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